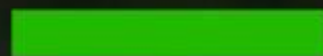




LAND OF THE CURIOUS



From elections towards an energy-resilient Europe – Pre-midsummer party on 11 June, Brussels

Green hydrogen production

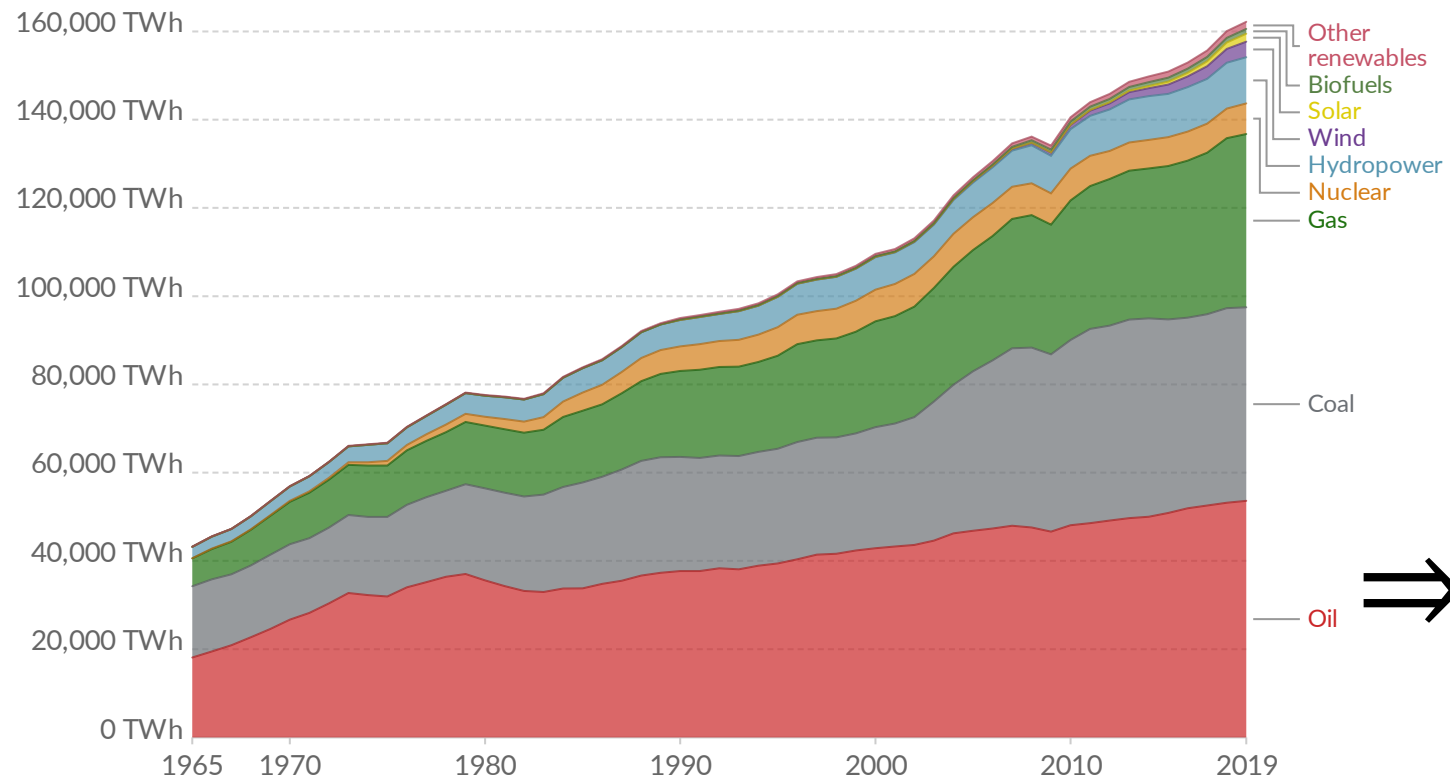
Antti Kosonen, LUT
email: antti.kosonen@lut.fi
tel: +358 45 676 9878
twitter: [@AnttiJKosonen](https://twitter.com/AnttiJKosonen)



We already live in a hydrogen economy, what's the problem?

Energy consumption by source, World

Primary energy consumption is measured in terawatt-hours (TWh). Here an inefficiency factor (the 'substitution' method) has been applied for fossil fuels, meaning the shares by each energy source give a better approximation of final energy consumption.



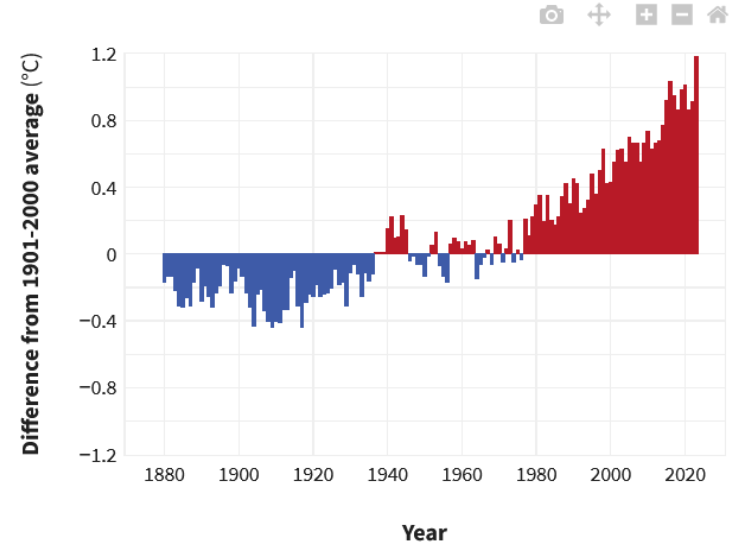
What is a hydrogen economy?

The problem is energy based on combustion, because in our energy sources, hydrogen is bound to carbon. Hydrogen is not available as such.

Source: BP Statistical Review of World Energy
 Note: 'Other renewables' includes geothermal, biomass and waste energy.

The goal is net zero emissions by 2050

GLOBAL AVERAGE SURFACE TEMPERATURE



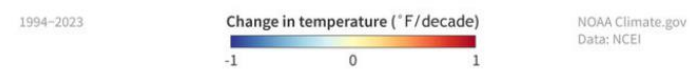
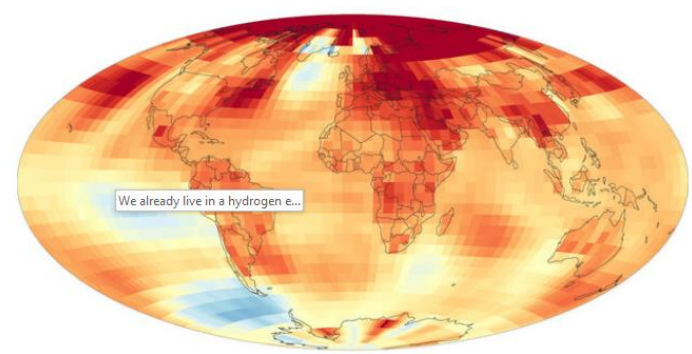
Electricity and heat (32%)

Industry (13%)

Transportation (14%)

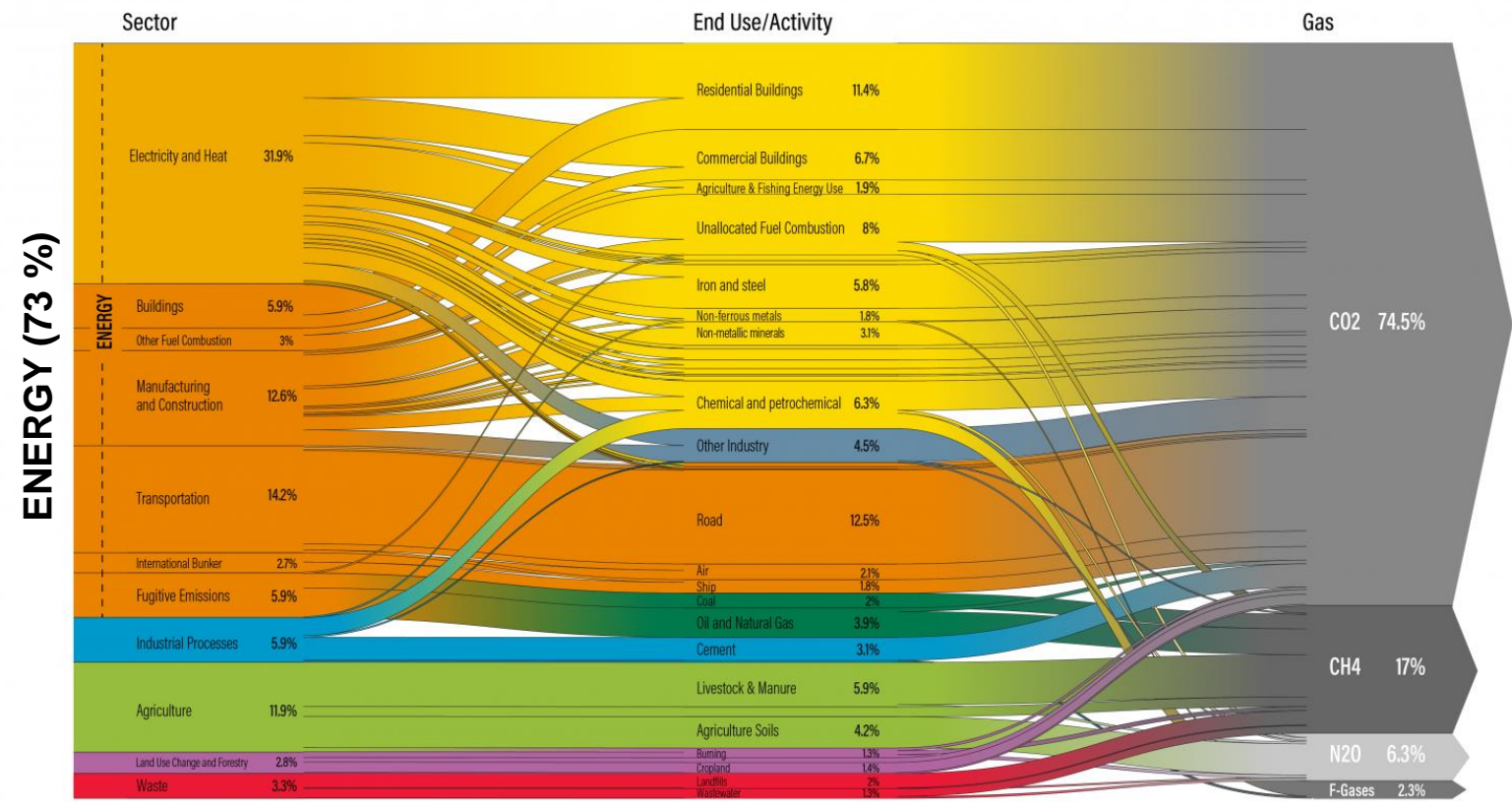
Agriculture and land use change (15%)

RECENT TEMPERATURE TRENDS (1994-2023)



World Greenhouse Gas Emissions in 2018

Total: 48.9 GtCO₂e



Source: Greenhouse gas emissions on Climate Watch. Available at: <https://www.climatewatchdata.org>

European energy system based on electricity

Electricity production 2,641 TWh (40 % RE) in 2022

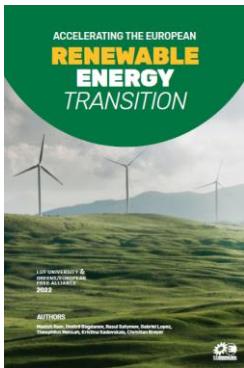
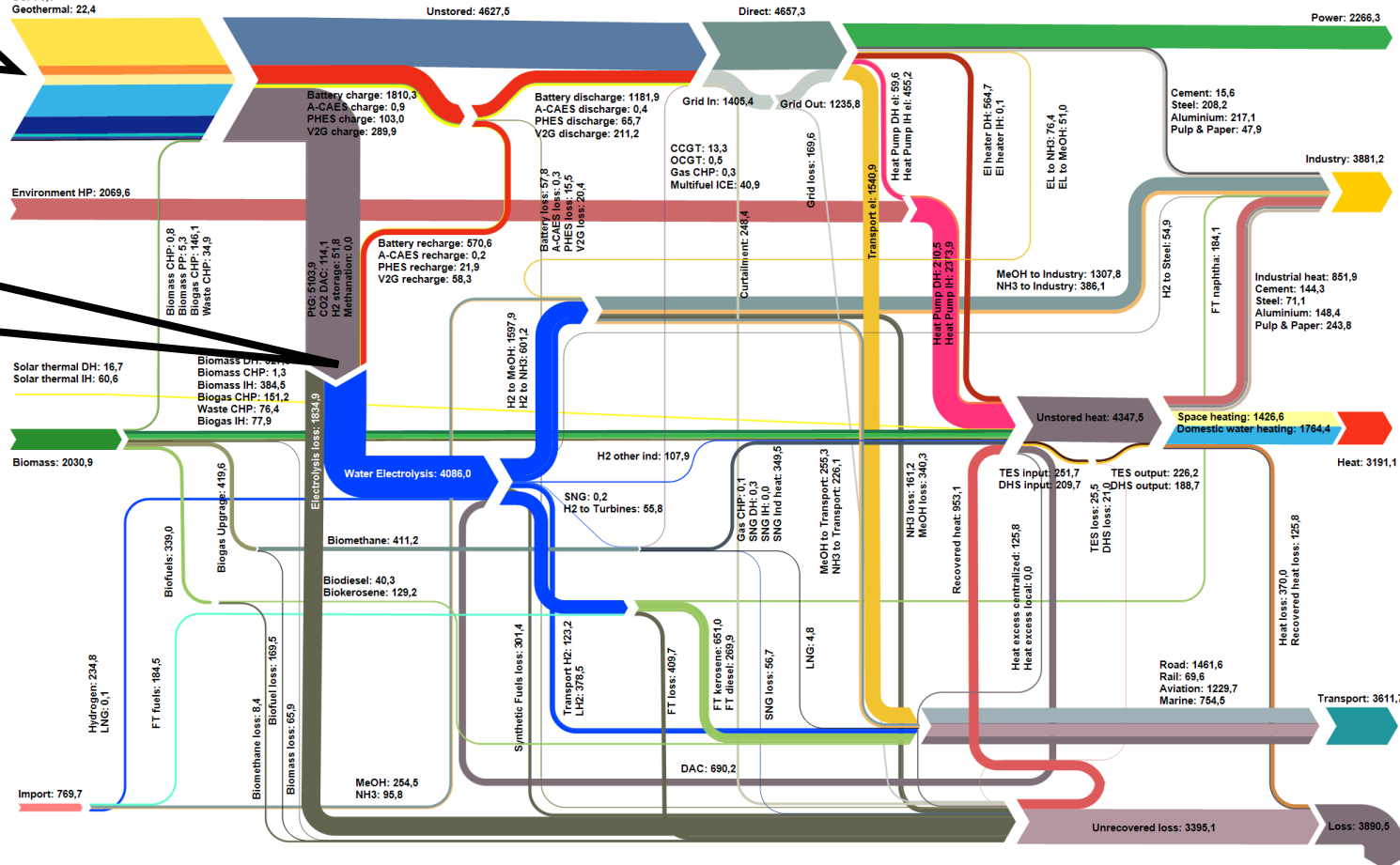
- Zero CO₂ emission low-cost energy system is based on electricity (need about 12,000 TWh)
- Core characteristic of energy in future: **Power-to-X Economy**
 - Primary energy supply from renewable electricity: mainly **solar and wind power**
 - Direct electrification wherever possible: electric vehicles, heat pumps, desalination, etc.
 - Indirect electrification for e-fuels (marine, aviation), e-chemicals, e-steel; power-to-hydrogen-to-X

Electrical energy

Hydrogen economy is a subset of power-to-x - economy

Europe - RES-2040 2050

Solar PV fixed tilted: 4563,6
 Solar PV single-axis: 300,6
 Solar PV prosumers: 964,9
 Wind Onshore: 3058,7
 Wind Offshore: 1681,6
 Wave: 266,2
 Hydro RoR: 210,7
 Hydro Dam: 175,0
 CSP: 0,1
 Geothermal: 22,4



Europe Source: Greens/EFA, 2022



POWER-TO-X

From electricity to chemical energy – Hydrogen production by alkaline water electrolyzer (AWE)



Fig. 3x3 MW alkaline water electrolyzer (AWE).

Summary:

- Located in Kokkola, Finland
- Power-to-Hydrogen: 1800 Nm³/h (H₂)
- 3x3 MW pressurized alkaline water electrolyzers, 3x600 Nm³/h, 16 bar (H₂)
- The main use of H₂ plant is at nearby Cobalt plant, hydrogen delivery by a pipeline
- The rest of H₂ compressed to 200–300 bar and stored in bottles for delivery with trucks

G. Sakas, A. Ibáñez-Rioja, V. Ruuskanen, A. Kosonen, J. Ahola, O. Bergmann, Dynamic energy and mass balance model for an industrial alkaline water electrolyzer plant process, *Int. J. Hydrogen Energy* 47 (7) (2022) 4328–4345, <https://doi.org/10.1016/j.ijhydene.2021.11.126>

Main commercial water electrolyzer technologies

- Alkaline water electrolyzer (AWE)
 - Mature technology, but designed to operate at nominal point
 - Ready to scale up now → technology will be improved through the industry
- Proton exchange membrane water electrolyzer (PEMWE)
 - No liquid electrolyte, wide operation range
 - Industrial scale, but noble catalyst materials (iridium, platinum) restrict scaling up and decreasing the cost
- Solid oxide water electrolyzer (SOWE)
 - High operating temperature (700–1000°C) and efficiency at nominal point
 - Not industrial scale, problems to operate in partial loads and degradation of materials

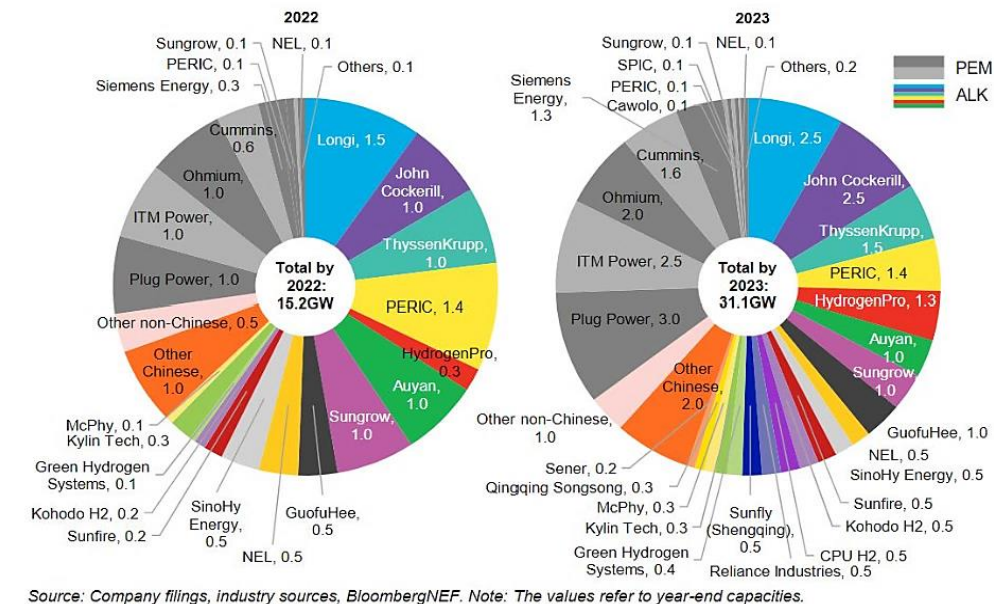


Fig. Annual electrolyzer manufacturing capacity. [BloombergNEF](https://www.bloomberg.com/news/articles/2023-11-15/global-electrolyzer-capacity-to-double-in-2023)

Main commercial water electrolyzer technologies

➤➤ Alkaline water electrolyzer (AWE)

- Mature technology, but designed to operate at nominal point
- Ready to scale up now → technology will be improved through the industry

⇒ **Most of the improvements are made elsewhere than in electrochemistry. Technology is scaling up now. Key technology in research!**

➤➤ Proton exchange membrane water electrolyzer (PEMWE)

- No liquid electrolyte, wide operation range
- Industrial scale, but noble catalyst materials (iridium, platinum) restrict scaling up and decreasing the cost

⇒ **How much to invest in research? High risk that these are not winning technologies.**

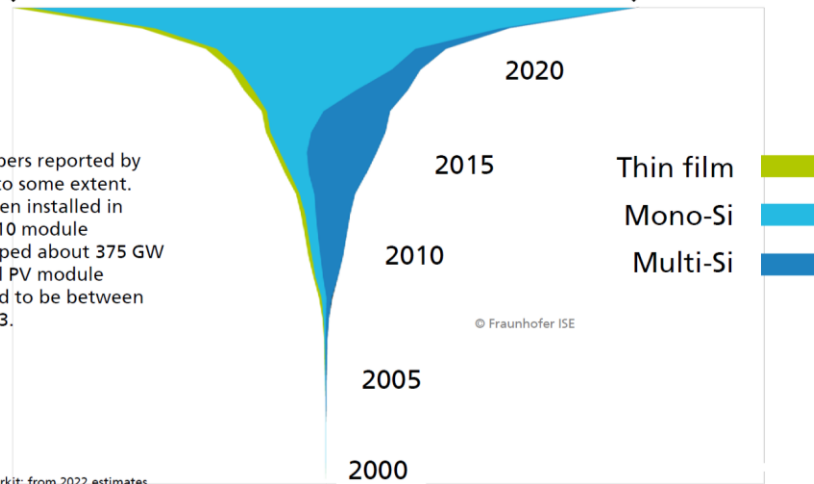
➤➤ Solid oxide water electrolyzer (SOWE)

- High operating temperature (700–1000°C) and efficiency at nominal point
- Not industrial scale, problems to operate in partial loads and in degradation

What have we learnt from solar power markets?

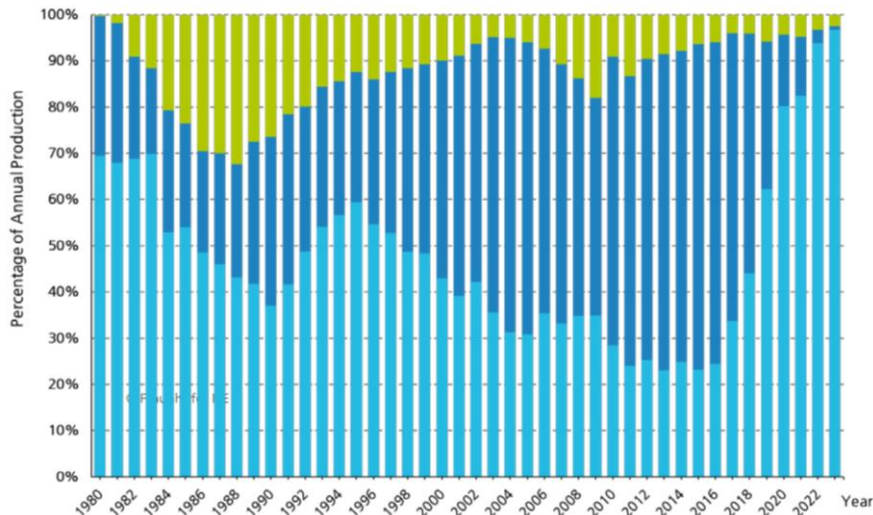
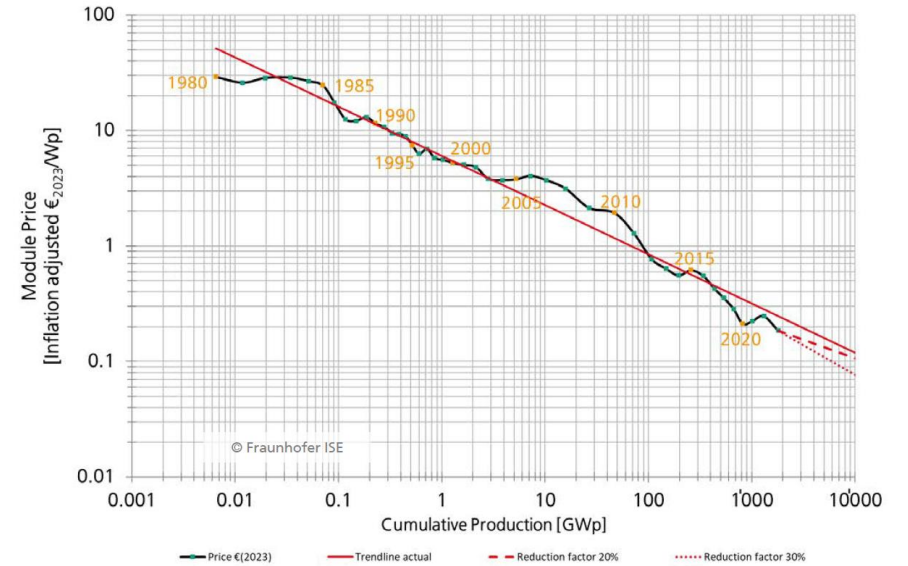
1. Scaling up
2. Technology
3. Cost
4. Efficiency

About 500* GWp PV module production in 2023



*2023 production numbers reported by different analysts vary to some extent. About 410 GW have been installed in 2023 globally. The TOP10 module producer together shipped about 375 GW PV panels in 2023. Total PV module shipments are estimated to be between 460 and 502 GW in 2023.

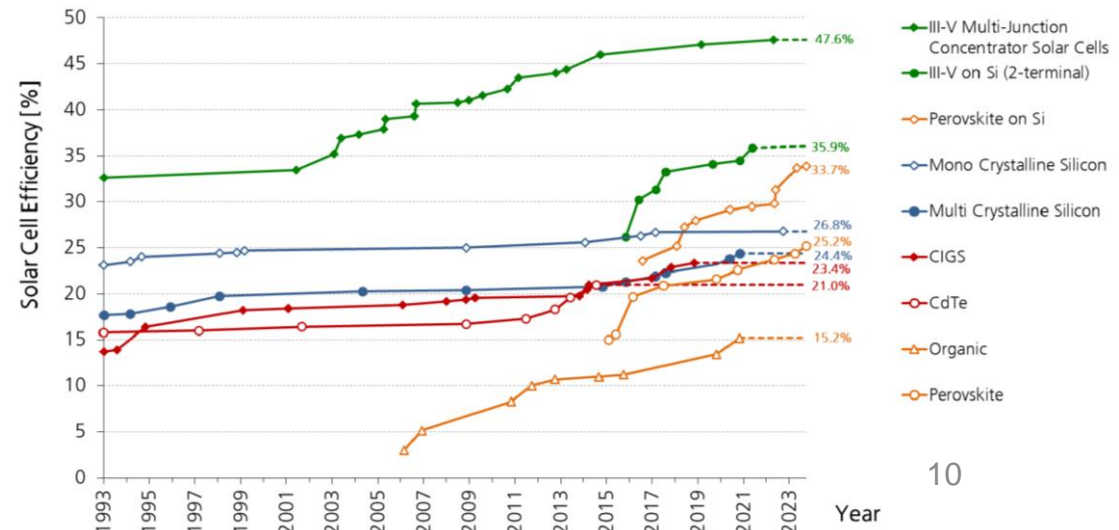
Navigant: from 2010 to 2021 IHS Markit: from 2022 estimates



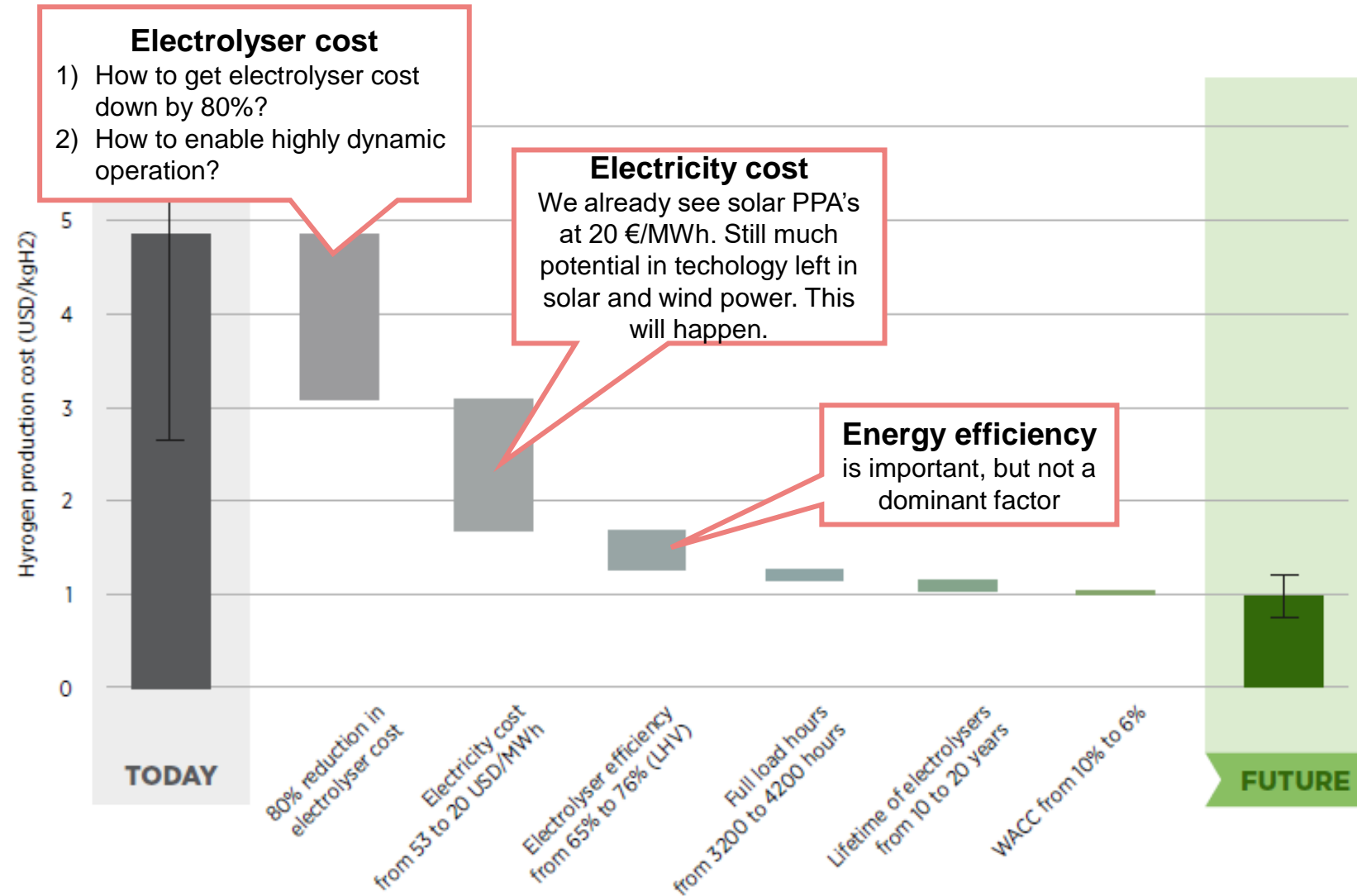
Production 2023* (GWp)	
Thin film	13
Multi-Si	4
Mono-Si	485
Total	502 (ITRPV)

*estimated numbers

Source: [Photovoltaics report.](#)



How to produce cheap green hydrogen?

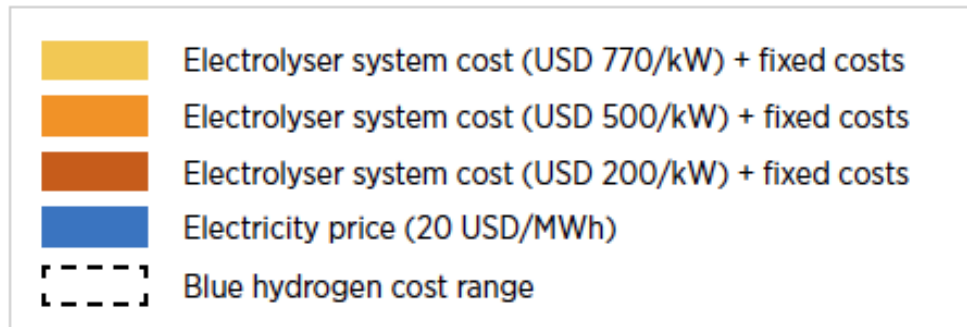
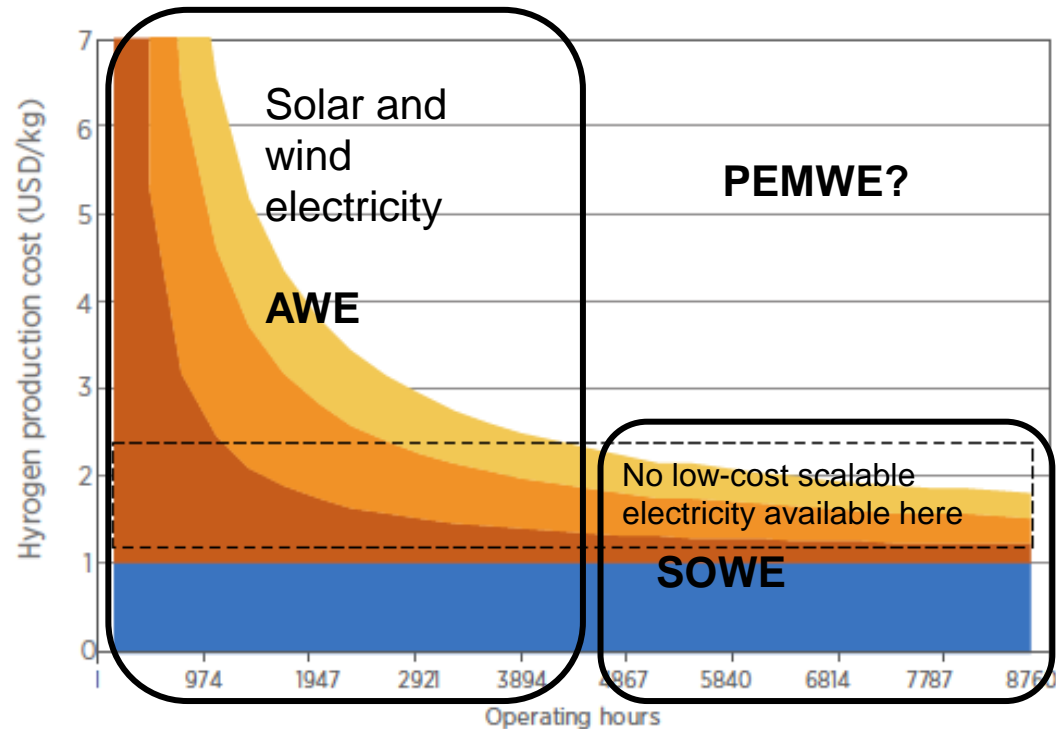


IRENA (2020), [Green hydrogen cost reduction: Scaling up electrolyzers to meet the 1.5 °C climate goal](#), International Renewable Energy Agency, Abu Dhabi.

Note: 'Today' captures best and average conditions. 'Average' signifies an investment of USD 770/kilowatt (kW), efficiency of 65% (lower heating value - LHV), an electricity price of USD 53/MWh, full load hours of 3200 (onshore wind), and a weighted average cost of capital (WACC) of 10% (relatively high risk). 'Best' signifies investment of USD 130/kW, efficiency of 76% (LHV), electricity price of USD 20/MWh, full load hours of 4200 (onshore wind), and a WACC of 6% (similar to renewable electricity today).

GREEN HYDROGEN PRODUCTION BASED ON WIND AND SOLAR ELECTRICITY

Effect of intermittency of electricity supply



Cost composition of alkaline water electrolysis

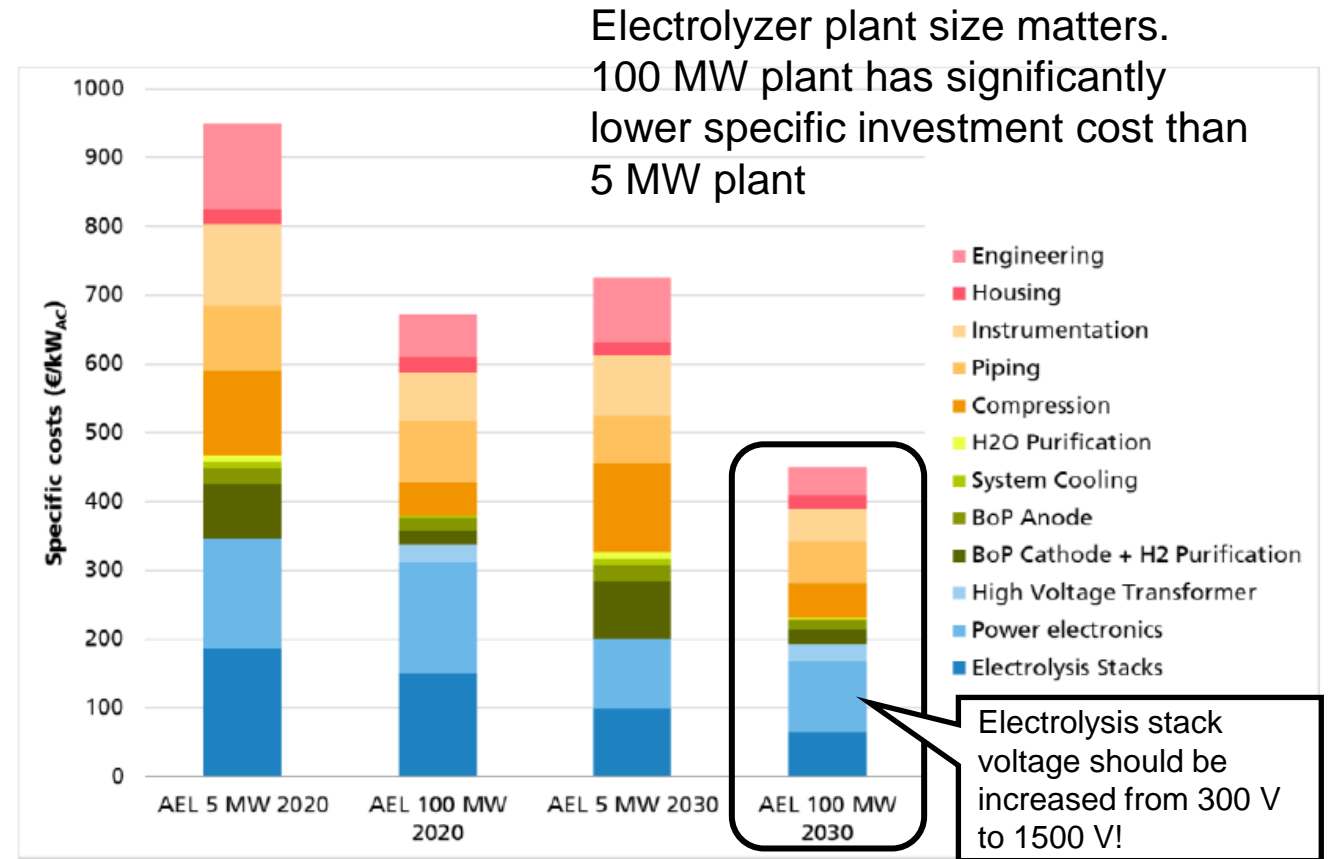


Figure 3-6: Specific costs of 5 MW and 100 MW next generation AEL systems (including mechanical compressors) for the design scenarios 2020 and 2030

COST-EFFICIENTLY GREEN HYDROGEN WITH WIND AND SOLAR ELECTRICITY

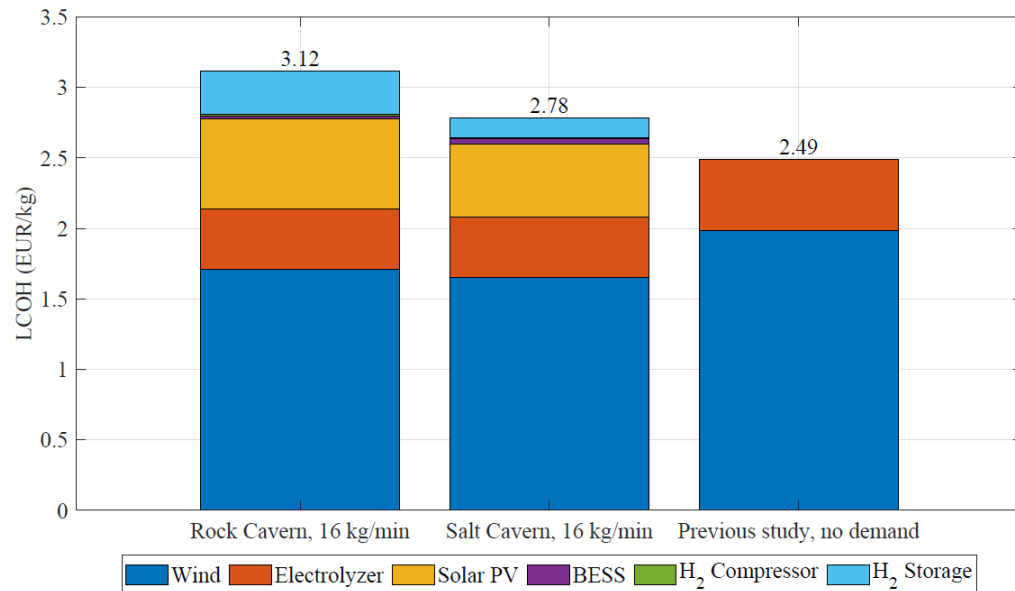
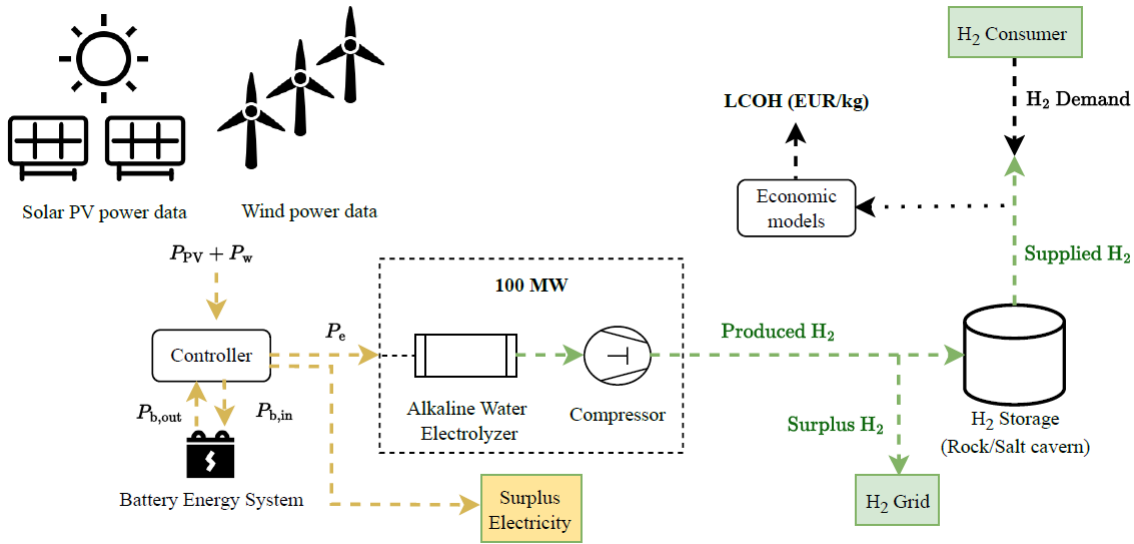


Fig. 10: Levelized cost of hydrogen (LCOH) supplied for rock and salt cavern systems at a fixed rate of 16 kg/min, as well as for a no-demand with no hydrogen storage system. Optimization

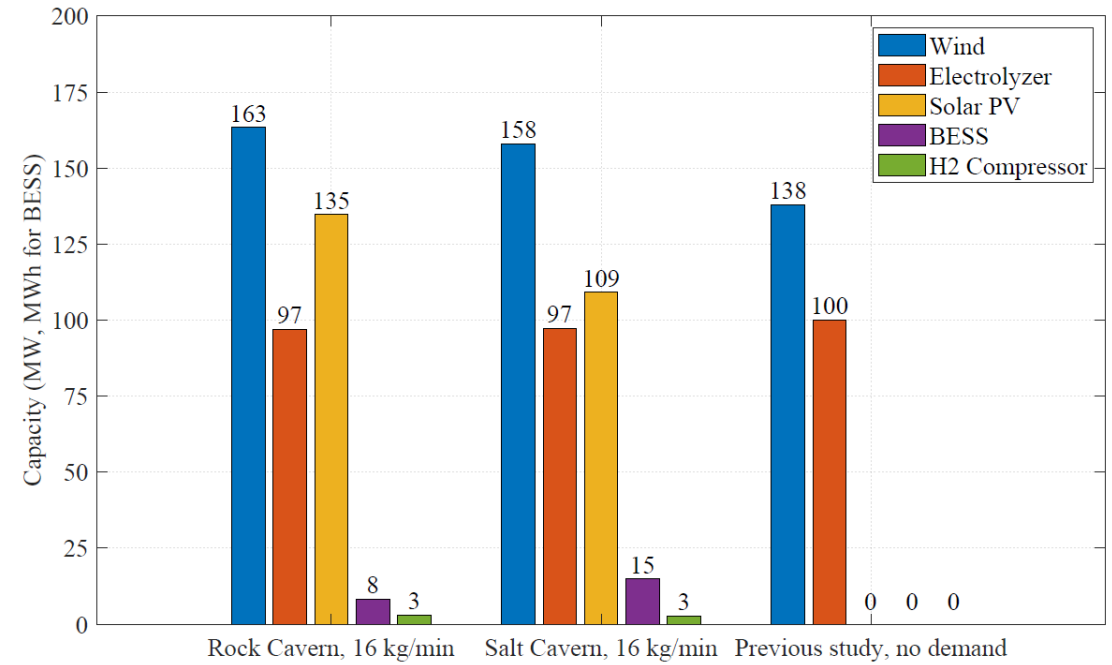


Fig. 11: Optimal component capacities for rock and salt cavern systems at a fixed rate of 16 kg/min, as well as for a no-demand with no hydrogen storage system. Optimization results for the installation year 2025 and 5% discount rate.

Study carried out based on real wind and solar power data from South-East Finland.

Source: A. Ibáñez-Rioja, L. Järvinen, P. Puranen, A. Kosonen, V. Ruuskanen, K. Hynynen, J. Ahola, P. Kauranen, Baseload hydrogen supply based on off-grid solar PV–wind power–battery–water electrolyzer plant, to be published.

Key takeaways

- Focus on alkaline electrolysis technology
- Hydrogen production will be based mainly on wind and solar power
- Hydrogen production should be flexible, because cheap electricity is not available 24/7

